

# DINKY

MANUFACTURING CC

## COMPANY PROFILE

### About the Company

Dinky Manufacturing was established in 1977, a sound family run business which has been in operation for over 45 years.

The 3500 square metres of floor space houses a well-equipped Tool Room, Press Shop, Sub-Assembly Line and Aluminium Pressure Die Casting Foundry.

Dinky Manufacturing manufactures and supplies components to the local automotive, automation and electronic industries.

We also produce a range of custom-made aluminium wheel accessories which we have been exporting to USA since 2002.



# Tool Room

We are proud of our modern, in-house Tool Room where we design and build majority of our tooling.



Machine Name	Machine Capacity in mm		
	X	Y	Z
Wire Cutter Accutecx AU-500	500	300	250
EDM Aristech LS 3500	700	400	350
CNC Leadwell V-40L	1020	635	610
CNC Haas VF OEB	762	406	508
CNC Surefirst QM-1585	1500	800	500
Surface Grinder Kent	620	300	
Surface grinder Lumsden	1540	400	

All machine programming is done on the latest CAD/CAM software packages.

- SOLID EDGE
- FEATURE CAM
- POWER MILL

Our Tool Room enhances our manufacturing capabilities, being on site ensures a rapid response in case of repairs, break-downs and design changes.

Our Tool Room presently manufactures:

- High pressure Die Casting Tools
- Metal Press Tooling
- Extrusion Tools
- Assembly Jigs and Checking Fixtures



# Aluminium Die Casting

Our wide range of die castings include components for the automation and electrical industries.

Our range of die cast products include various automotive, electrical, and general industrial components. We have recently installed a new LK 700 ton die casting machine, enabling us to accommodate larger moulds and consequently, expand our capacity. Equipped with the latest smart injection control, automatic die sprayer, and trim press, the LK 700 boasts improved energy consumption and leaner manufacturing methods.

## Our facilities include the following machinery:

Buhler 250 T	0 - 2KG
Brescia Press 550 T	2 - 5KG
LK Impress 700 T	2 - 8KG



# Press Shop

Our press shop comprises:

- 20 Eccentric presses ranging from 5 ton to 200 ton
- Hydraulic presses - 80 ton to 150 ton
- CO2 Welding
- Spot Welding
- Zinc Electroplating



Automotive  
Parts

We offer medium to high volume precision pressings (stainless steel, steel and aluminium) and small sub-assemblies for supply to the automotive, electronic and general industries. We have recently installed a new Yawei 3KW Fibre Laser Cutting machine which reduces the need for outsourcing complicated blanks and improves development of new tool designs.



Spot Welding

ISUZU

Brazing



Pressed Components

# CNC Machined Components

At Dinky Manufacturing we manufacture a wide variety of CNC turned components in stainless steel, mild steel and aluminium.



*We support local industries and export wheel accessories to the USA.*



We also have a 1200m<sup>2</sup> warehouse adjacent to our plant which enables us to offer "just in time" supply to customers.

# Company Policy

**Dinky Manufacturing are ISO 9001:2015 certified.**

The Company is dedicated to continuous improvement to ensure:

- High quality products
- Improved manufacturing processes
- Cost reduction
- Skills development
- Customer satisfaction

We strive to maintain a high level of service excellence and provide resources necessary to ensure the achievement of a competitive standard of manufacturing and delivery which exceeds customer expectations.



# Contacts

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